

Figure 3

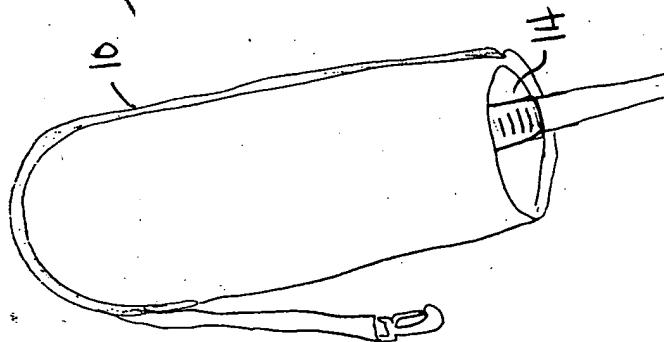


Figure 1

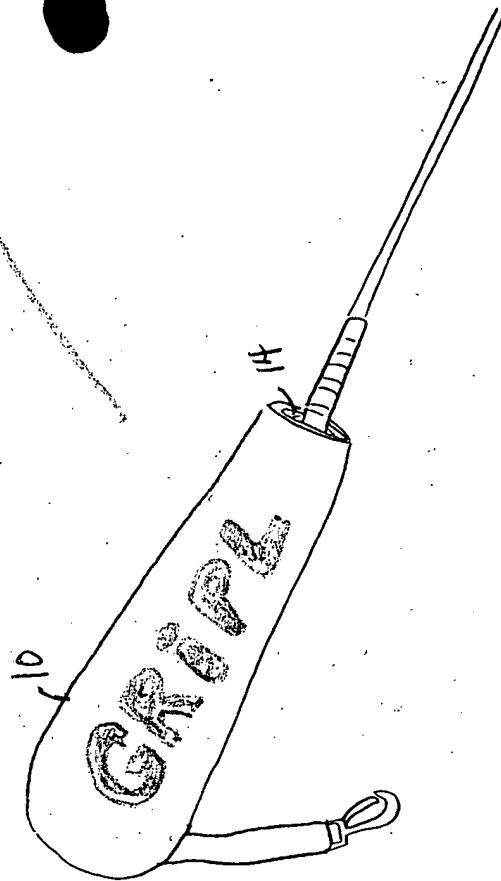
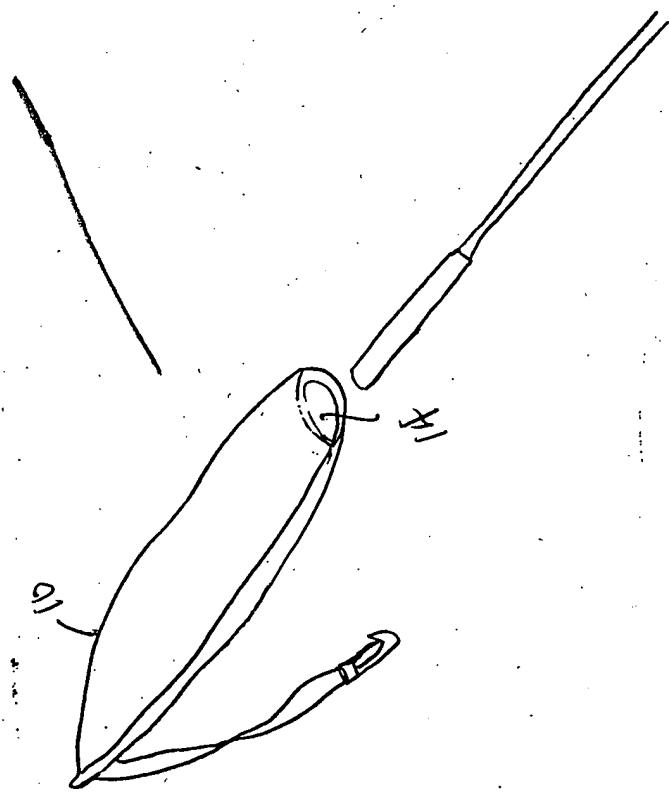


Figure 2



10086584 - 022602

Figure 5

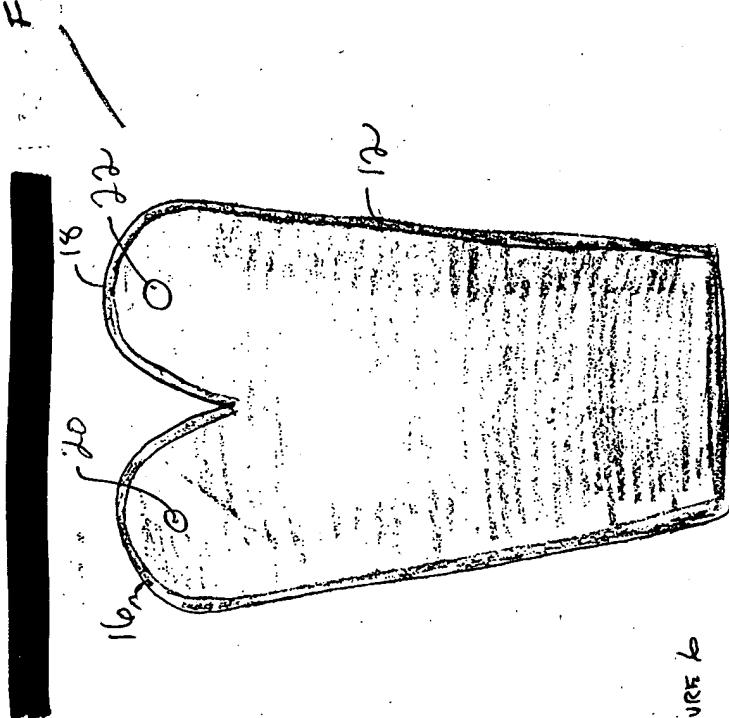


Figure 7

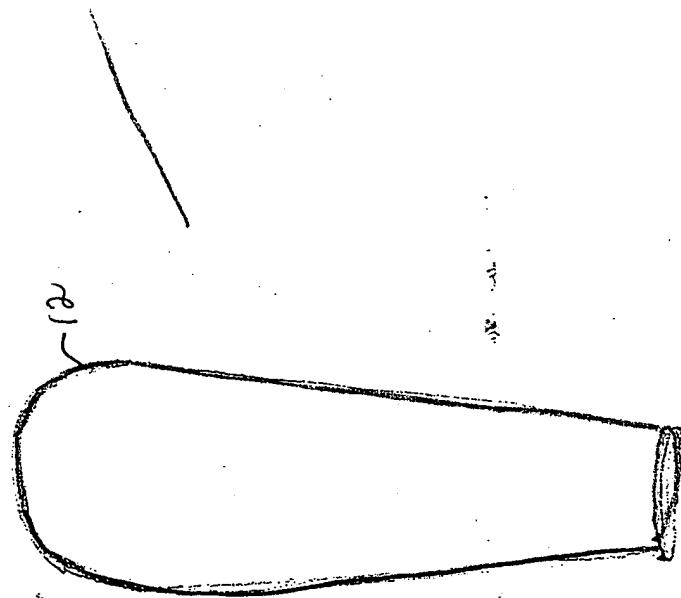


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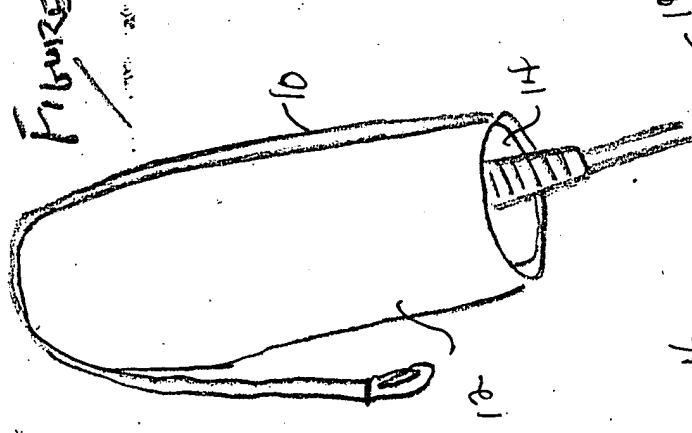


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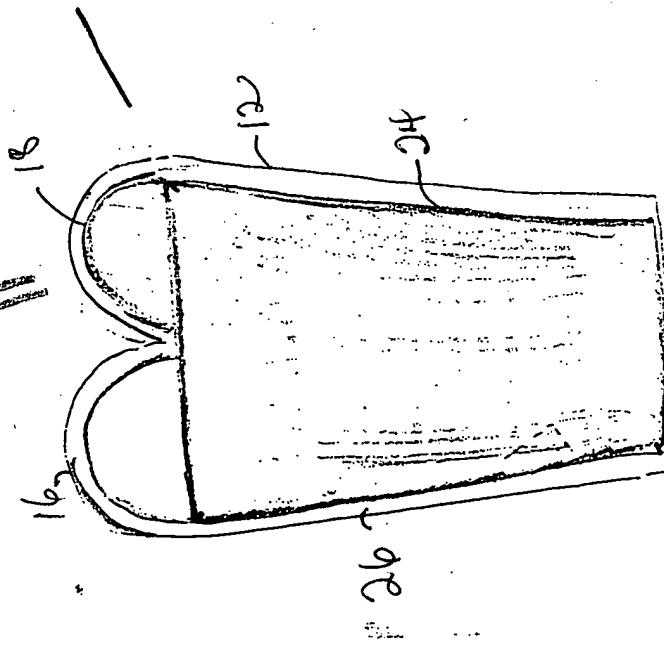


FIGURE 8

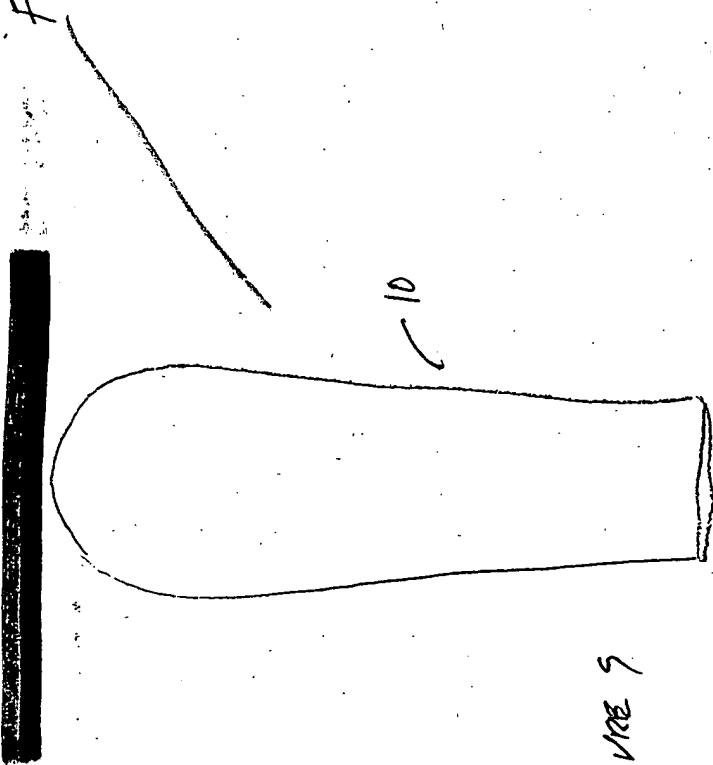


FIGURE 10

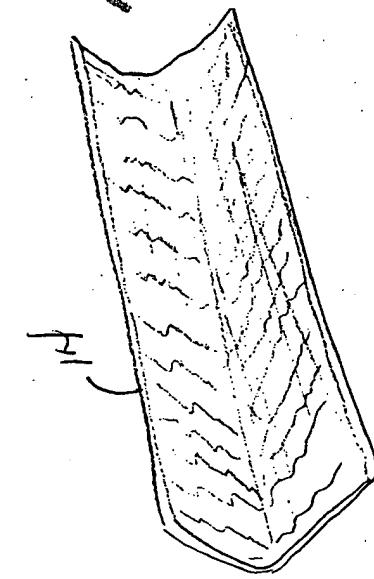
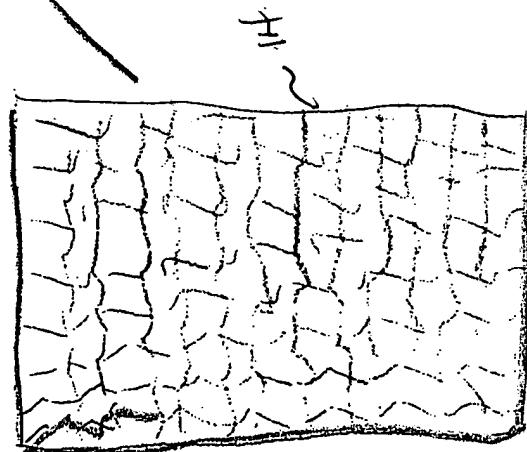


FIGURE 9



10086584 . 022802

FIGURE 11

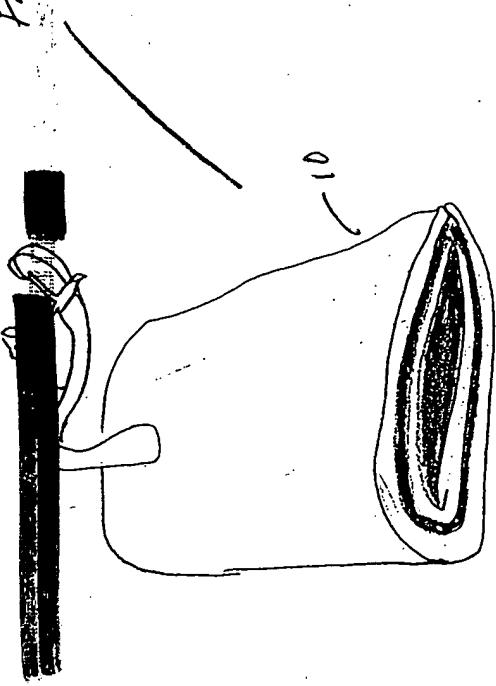


FIGURE 13

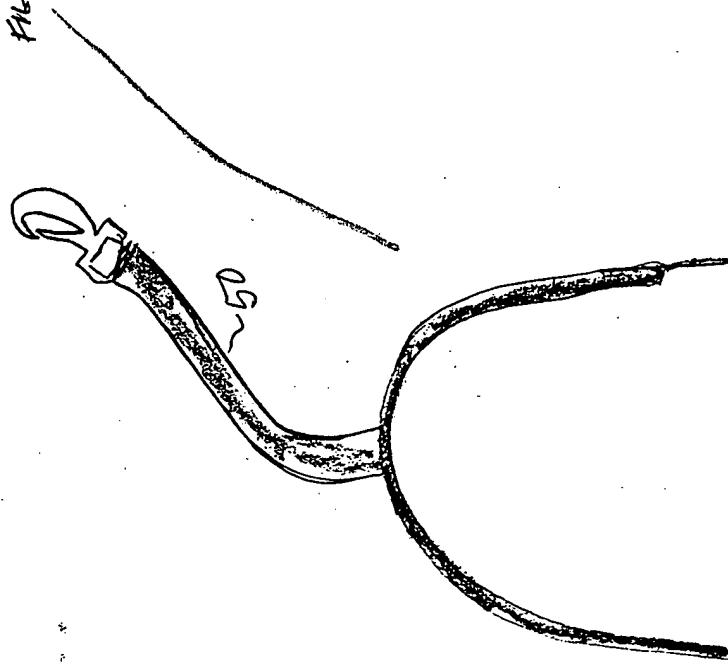
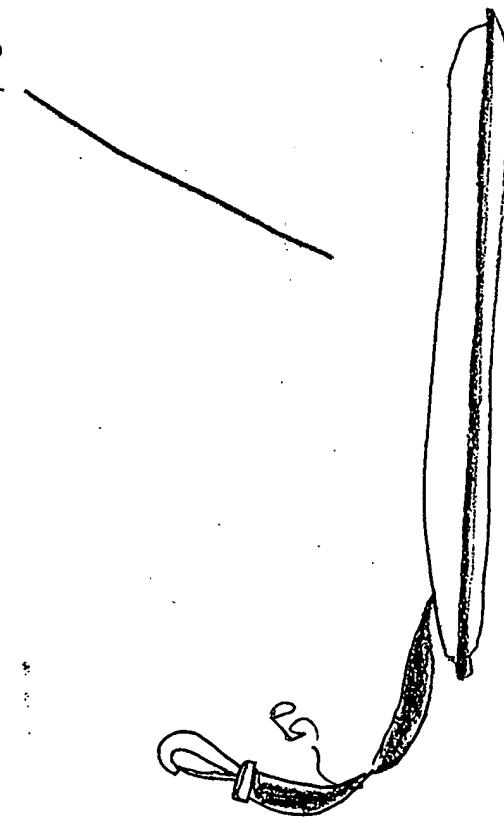


FIGURE 12



10086584 022802

FIGURE 14

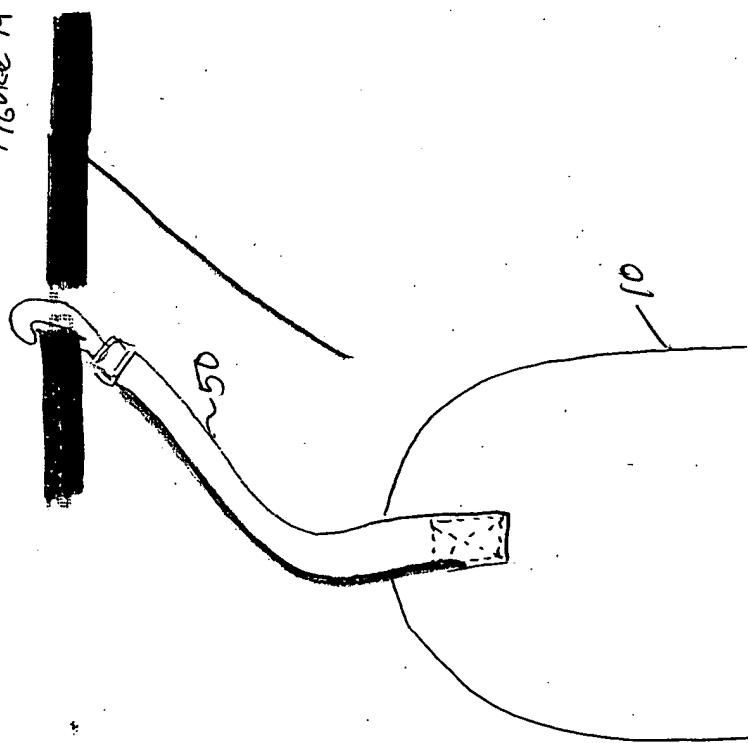


FIGURE 15

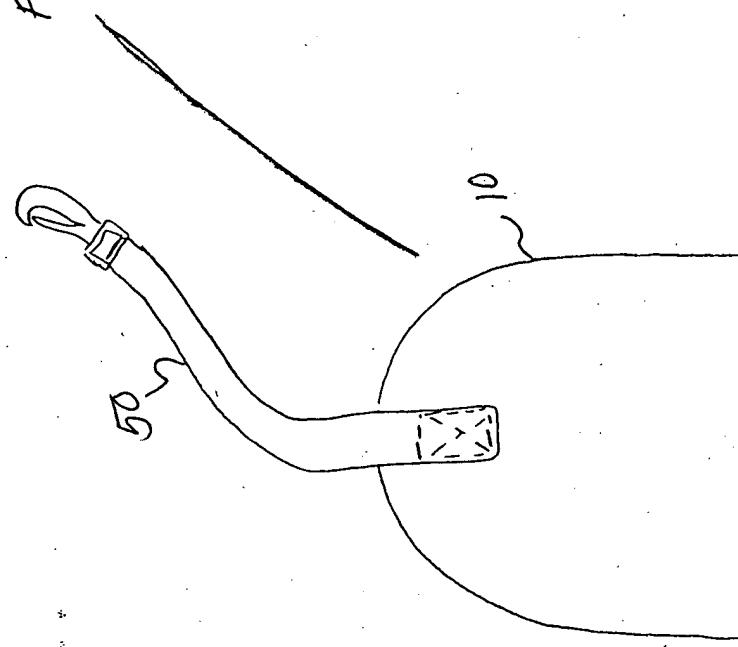


FIGURE 16

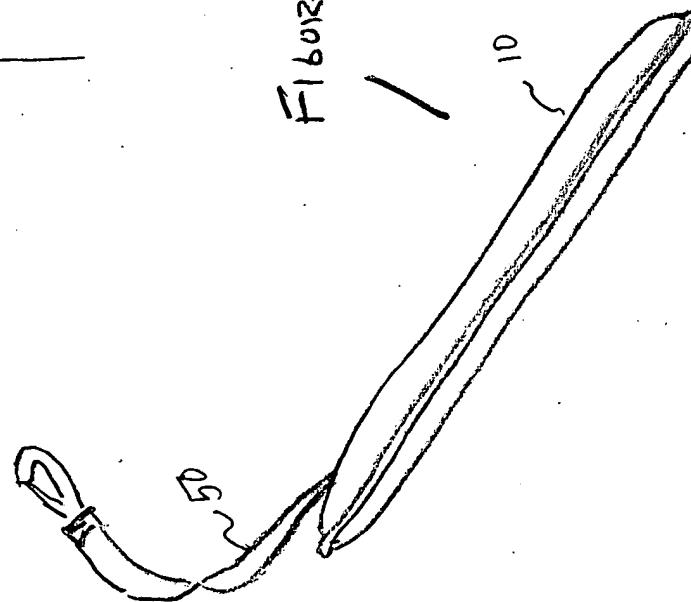


FIGURE 17

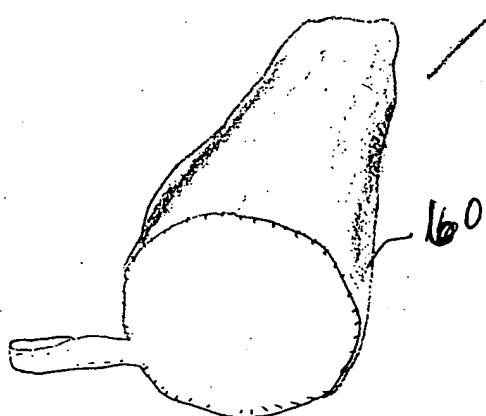


FIGURE 19

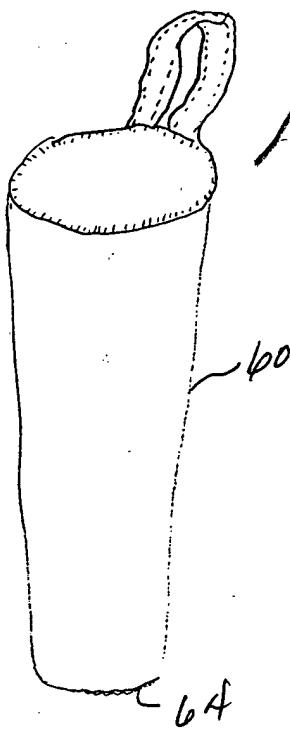
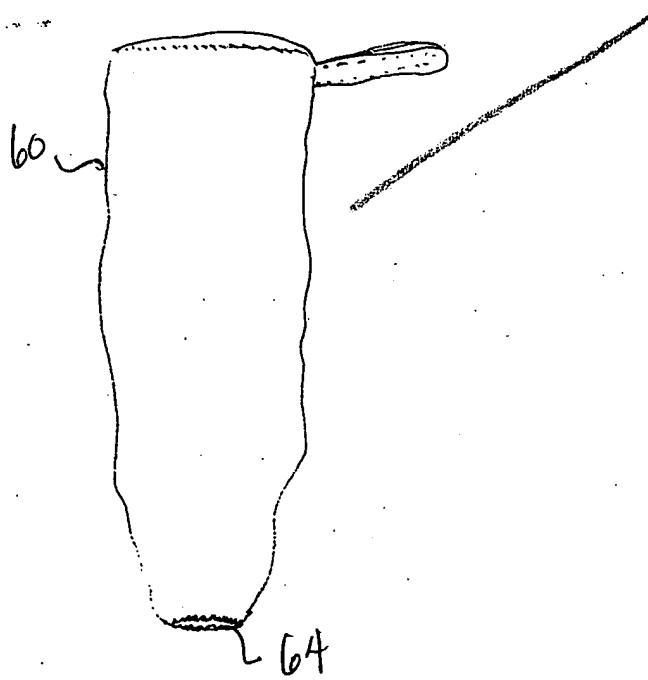


FIGURE 18



10086584 - 022602

Figure 20

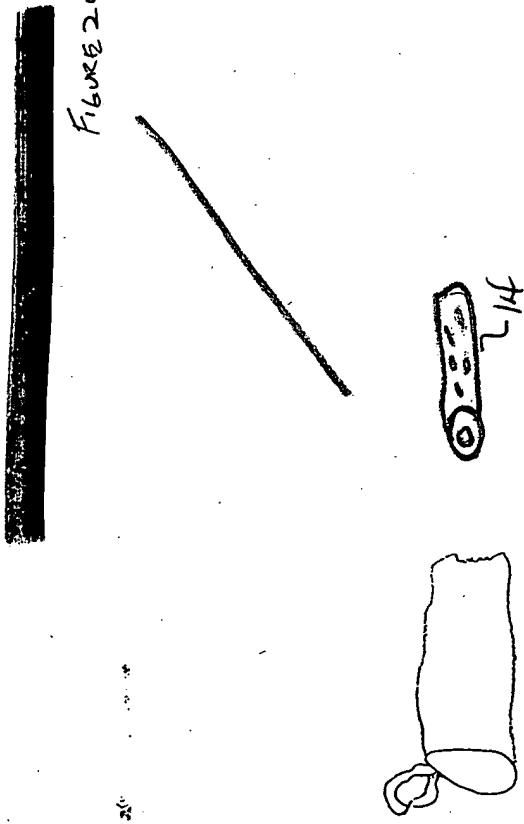
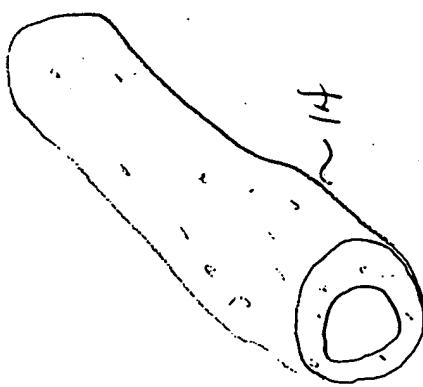


Figure 22



Figure 21



10086584 022802

Figure 24

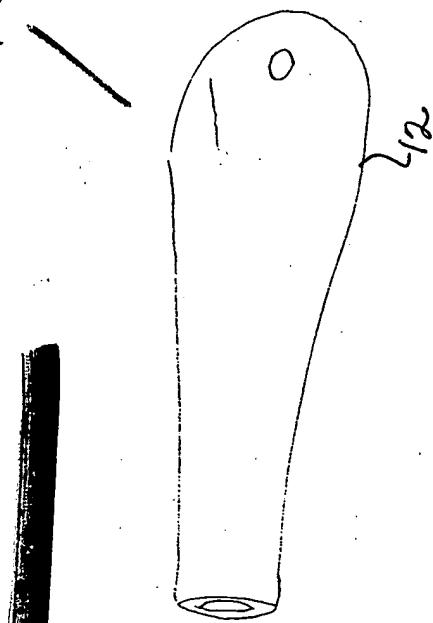


Figure 22

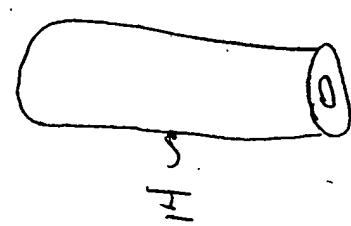
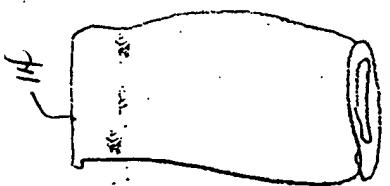
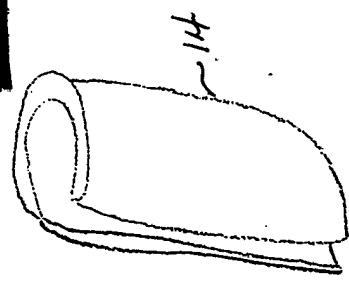


Figure 25

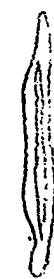
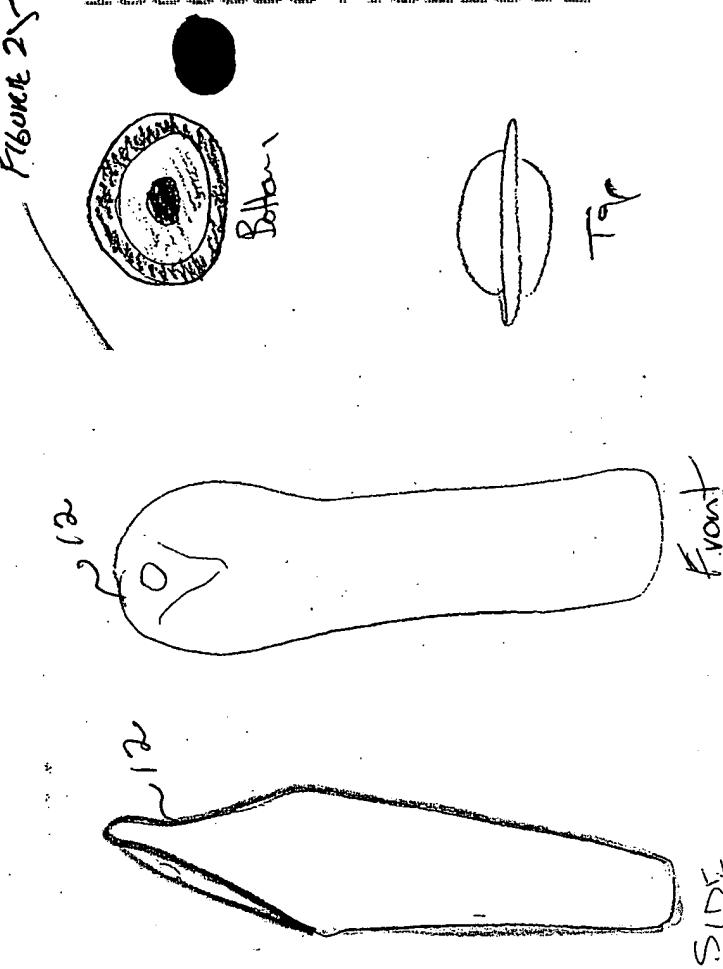


Figure 27

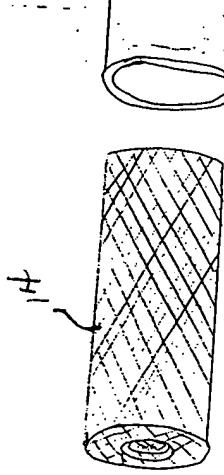


FIGURE 28

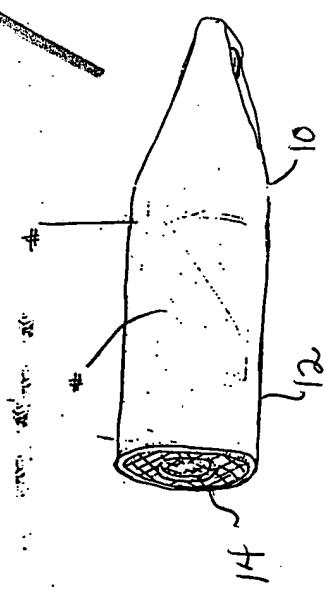


Figure 26

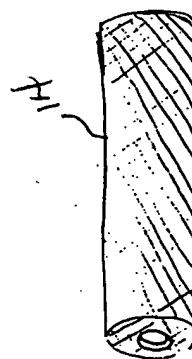


FIGURE 29

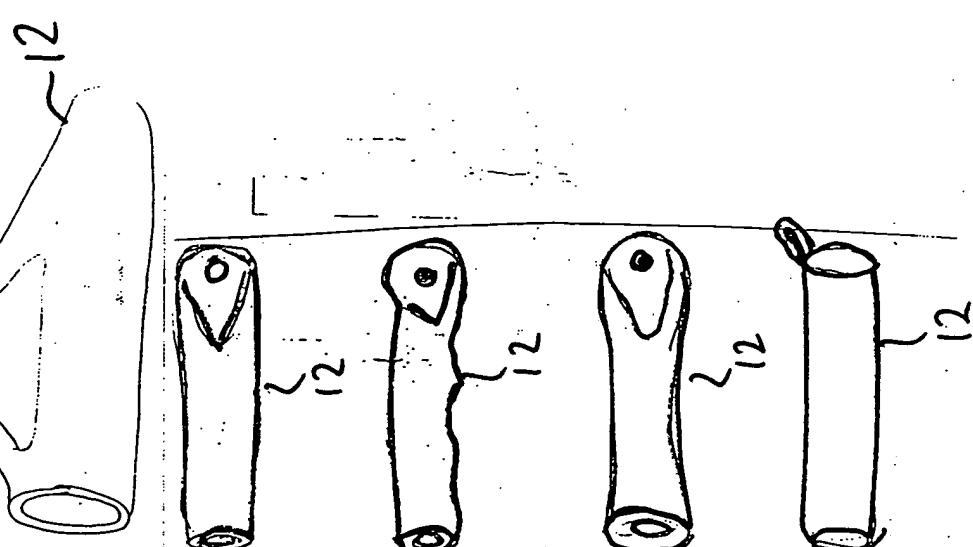
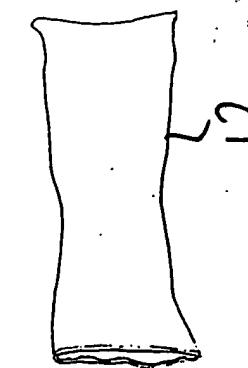
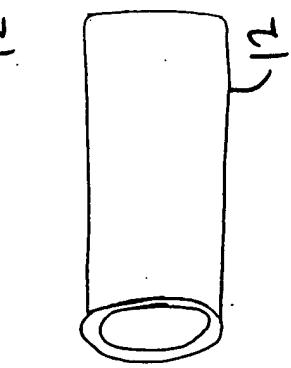
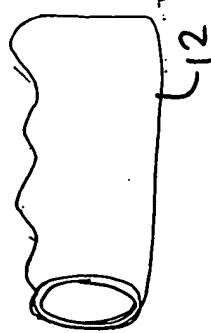


FIGURE 30

FIGURE 30

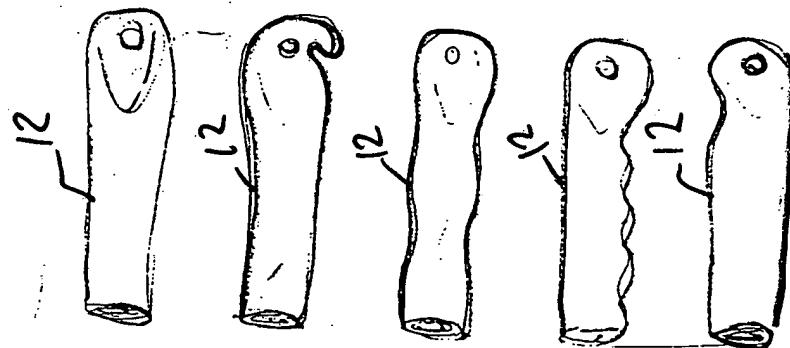
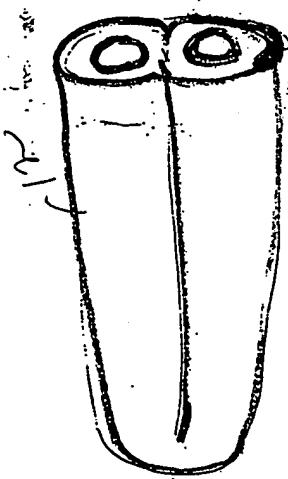


FIGURE 31

24

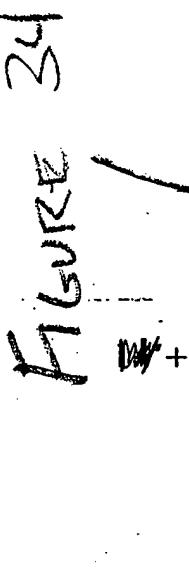
FIGURE

1



114

FIGURE



FIGURE

1

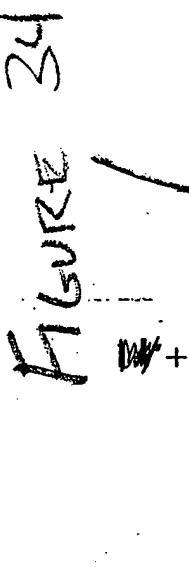


FIGURE 32

24

FIGURE

1

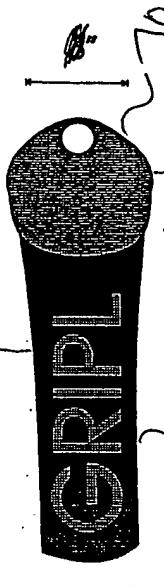


FIGURE 3:



Metall Crimped to top cap through cup force. Cap fits over crimp. Hole three times thick.

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FIGURE 3:



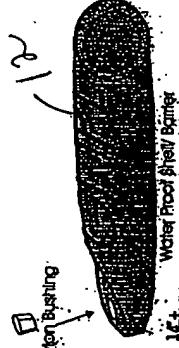
Metall Crimped to top cap through cup force. Cap fits over crimp. Hole three times thick.

121

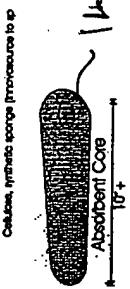
FIGURE 23



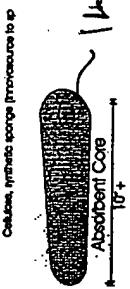
Example metald R1400HSC541104 G321-N
Dome is attached to base plate and driven by press



Water Proof Seal/Bumper
Nylen Bushing
Crimping hardware



Example metald R1400HSC541104 G321-N
Dome is attached to base plate and driven by press



Example metald R1400HSC541104 G321-N
Dome is attached to base plate and driven by press

Figure 35

Top

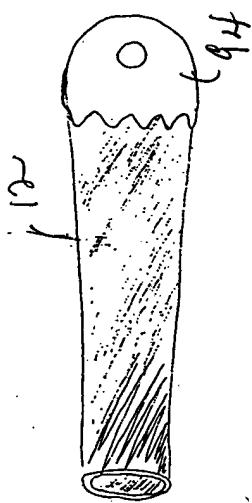
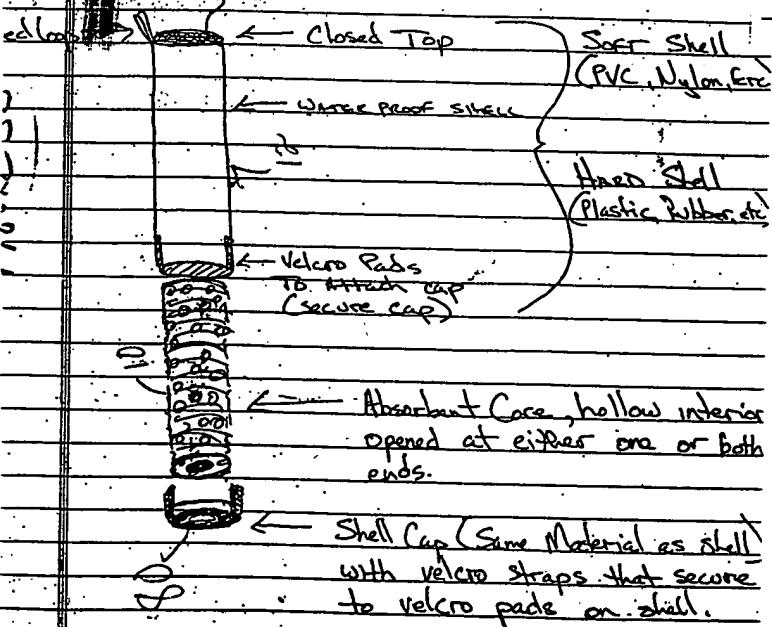
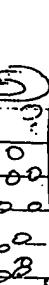
Figure
36

Figure 37

20



2 piece

line

of

when

loosened it is torn

holes

air

holes

holes

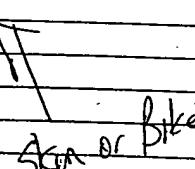
holes

holes

holes

holes

Polymer

Nylon
Bacterioclade
goop.Water Proof
Flexible

Handle shape or
Guitar shape

FIGURE 39

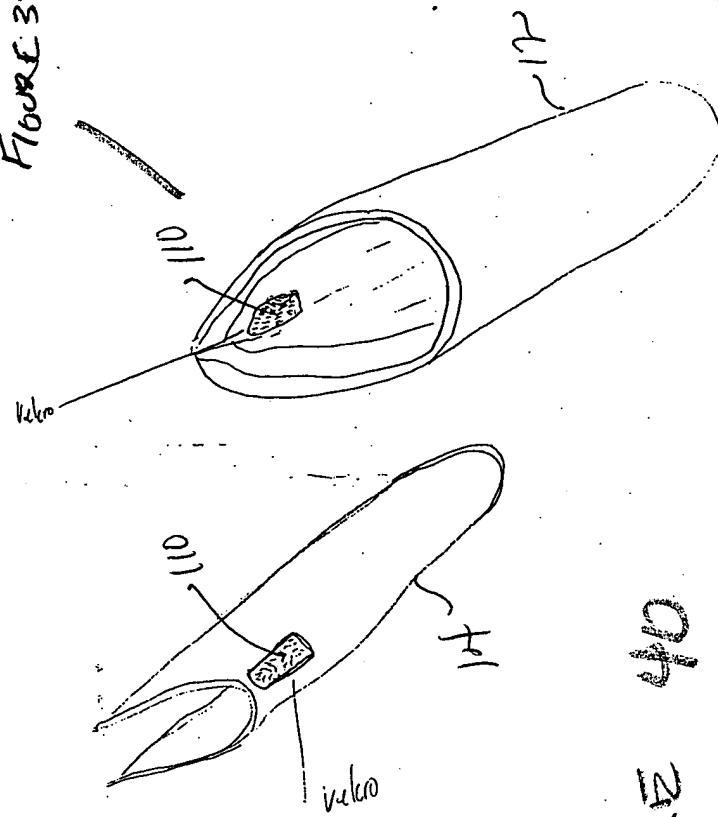


FIGURE 38

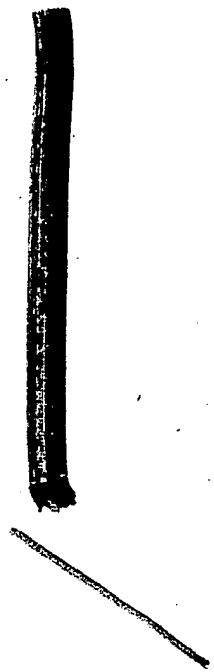
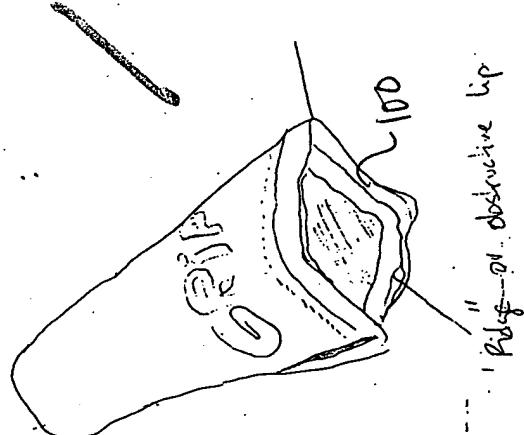


FIGURE 40



FIGURE

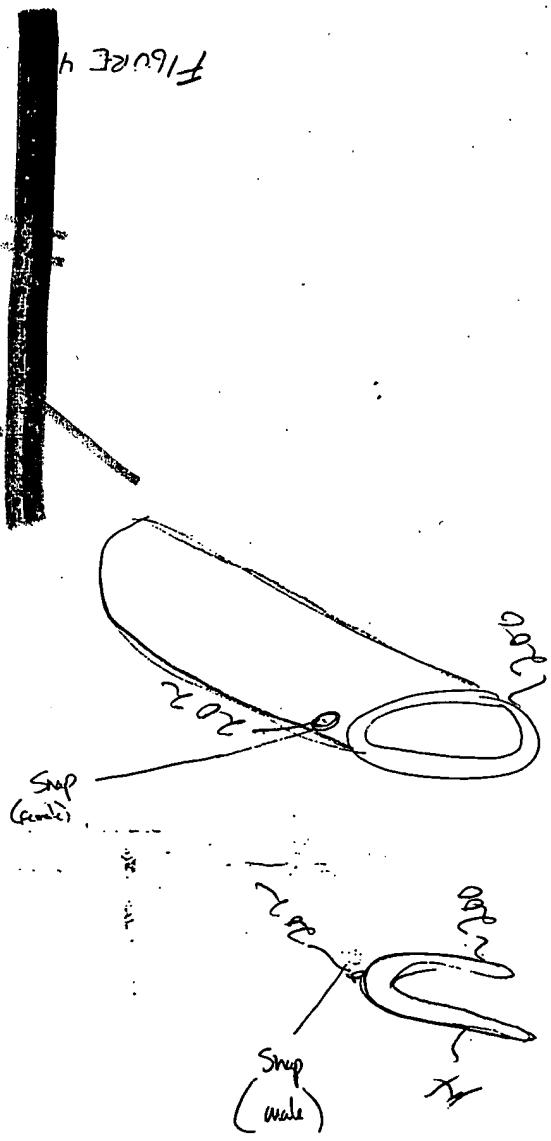


FIGURE 4

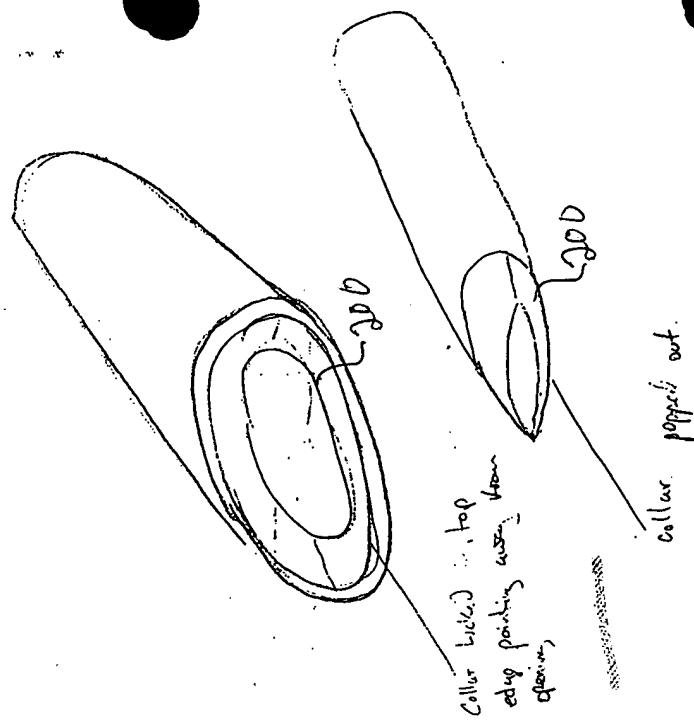


FIGURE 43

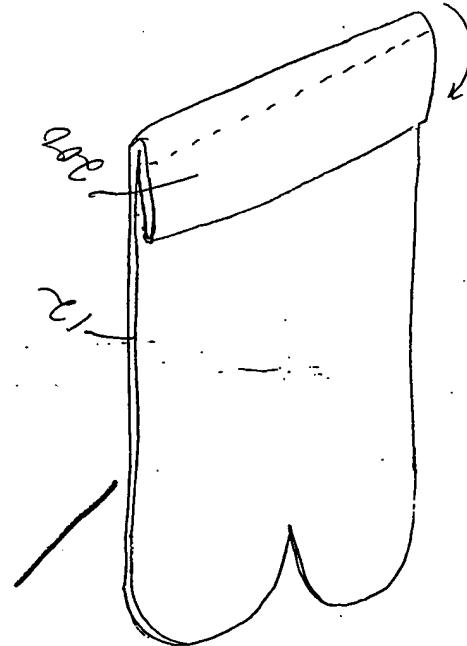
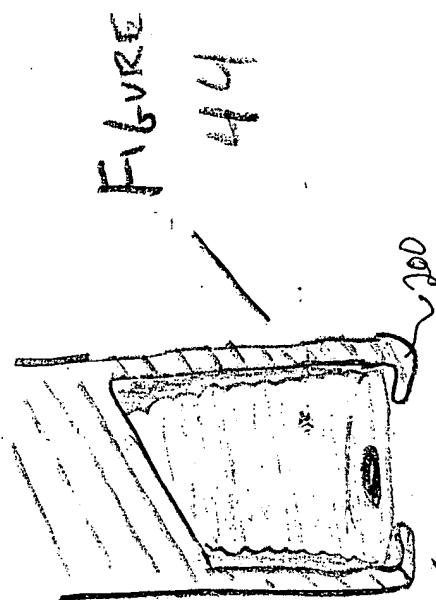


FIGURE 42



FIGURE

44

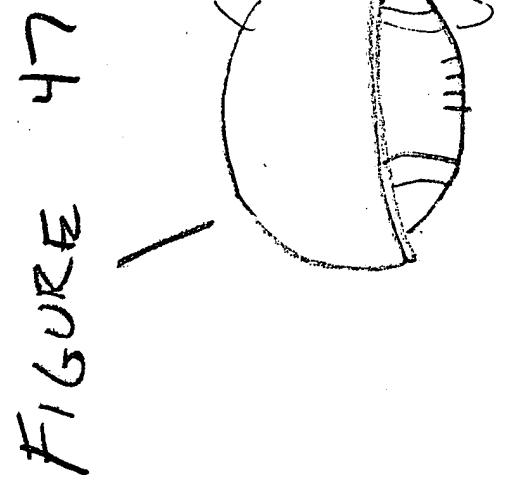
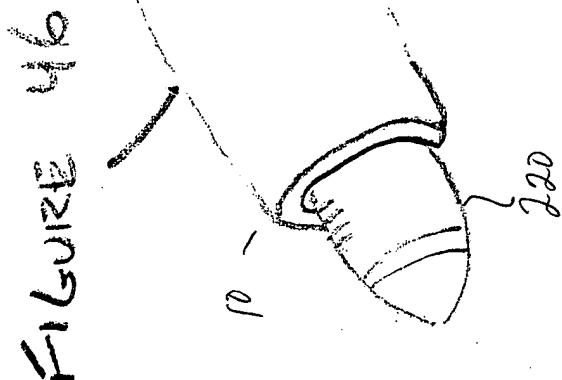
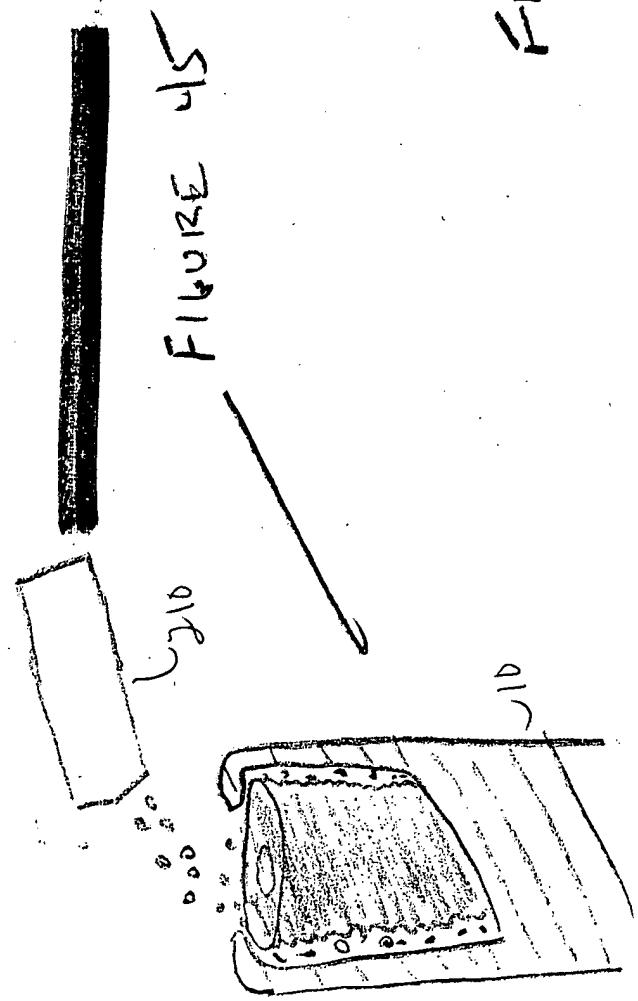


Figure 21

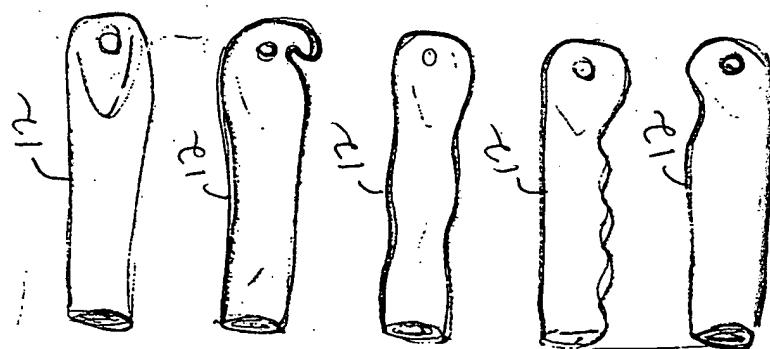


Figure 29

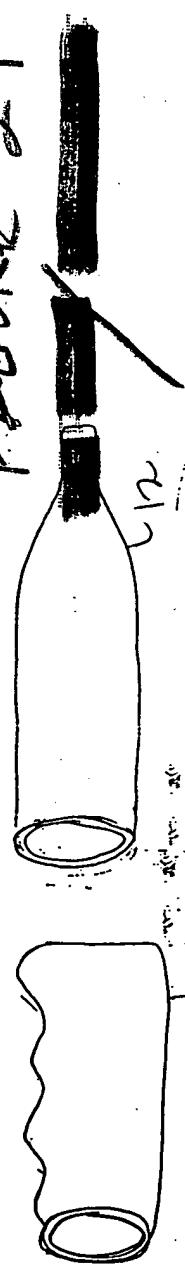


Figure 20

